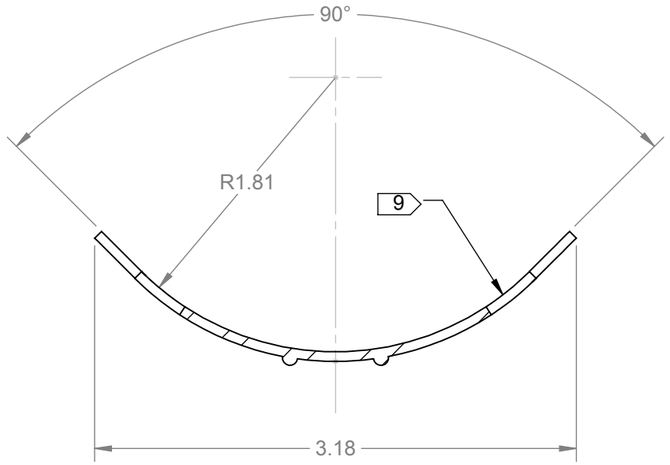
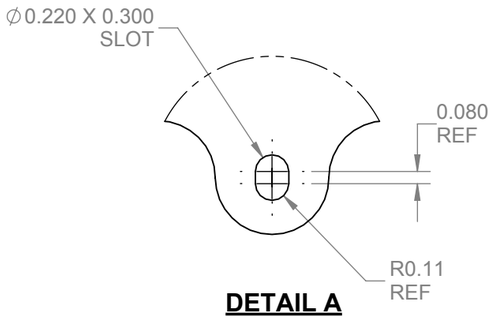
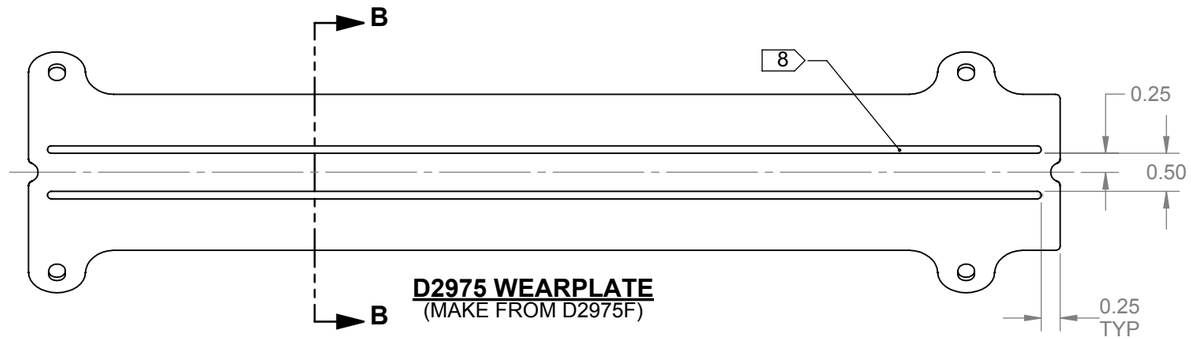


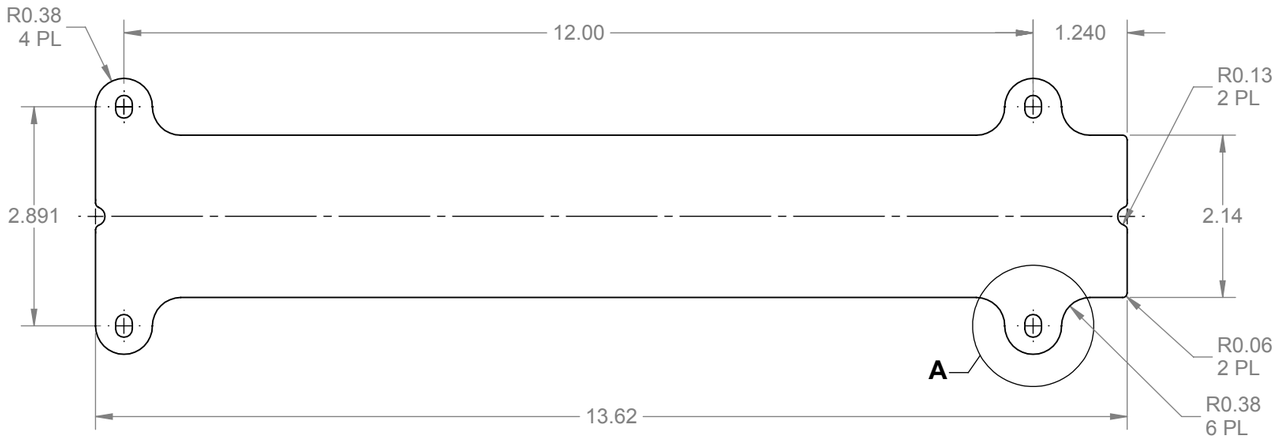
SECTION B-B
(SCALE 2X)



DETAIL A
4 PL
(SCALE 2X)



D2975 WEARPLATE
(MAKE FROM D2975F)



D2975F WEARPLATE
(FLAT PATTERN)

NOTES:
1) MATERIAL: AISI 304/316 STAINLESS STEEL 16 GAUGE 0.063 THICK
PER MIL-S-5059 OR AMS 5513 OR 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC. MS304S16GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
6) IDENTIFICATION: IDENTIFY PER DART QSI 044 6.1
7) WEIGHT:0.60 lbs
△D 8) APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
APPLY HARD SURFACING WELD BEAD 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)
9) COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020-0.040 THICK PER DART QSI 005 4.9

PRELIMINARY ISSUE

REV.	DESCRIPTION	BY	DATE
D	UPDATE NOTE 8 FOR AUTOMATED PROCESS	AJS	15.09.28
C	CHANGE NOTE 9 (ZN A4 AND D2), REF: NCR13-3166	SFM	13.10.25
B	FORMAT TO CURRENT STANDARD, AISI 304/316SS WAS AISI 1010-1025 STEEL, REMOVE FINISH NOTE, ADD NOTE 9, ROCKGUARD COATING (ZN A8-1), REF CIR 12-13	DB	12.12.14
A	NEW RELEASE	RF	00.03.10

DESIGN	RF
DRAWN	AJS
CHECKED	AP
MFG. APPR.	DD
APPROVED	
DE APPR.	
DATE	15.09.28

DART AEROSPACE USA, INC.
KENT, WA

DRAWING NO. D2975 REV. D1
SHEET 1 OF 1
TITLE WEARPLATE
SCALE NTS

COPYRIGHT © 2000 BY DART AEROSPACE USA, INC.
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.